

Technical Data Sheet

Accutech HP0336T30L

Polypropylene Homopolymer
 LyondellBasell Industries
 Engineering Plastics

General

Filler / Reinforcement	• Talc, 30% Filler by Weight
Forms	• Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.14	1.14 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	12 g/10 min	12 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	290000 psi	2000 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	4640 psi	32.0 MPa	
Break	3770 psi	26.0 MPa	
Tensile Elongation			ASTM D638
Yield	5.0 %	5.0 %	
Break	16 %	16 %	
Flexural Modulus	421000 psi	2900 MPa	ASTM D790
Flexural Strength	6090 psi	42.0 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.56 ft·lb/in	30 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	85	85	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	248 °F	120 °C	
264 Psi (1.8 Mpa), Unannealed	158 °F	70.0 °C	

Additional Information

Ash Content, ASTM D2584: 30%

Notes

These are typical property values not to be construed as specification limits.